Abstract of the Disclosure

A coating film-forming method, which method comprises coating a cationic electrodeposition coating composition onto a substrate, followed by heat curing to form a cured electrodeposition coating film, said cationic electrodeposition coating composition containing a base resin consisting of an amine-added epoxy resin (A) obtained by reacting an epoxy resin (a_1) with at least one modifying agent selected from the group consisting of a polyhydric polyol (a_2), an epoxy compound (a_3) of the polyhydric polyol and a cyclic ester compound (a_4), a polyphenol compound (a_5) and an amino group-containing compound (a_6), and a curing agent consisting of a blocked polyisocyanate curing agent (B) obtained by reacting at least one polyisocyanate compound (b_1) selected from the group consisting of an aromatic polyisocyanate compound and an alicyclic polyisocyanate compound with at least one blocking agent (b_2) selected from the group consisting of an oxime compound, aliphatic alcohols, aromatic alkyl alcohols and ether alcohols.